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2 **Claims**

3 Claim 1:

4 A food container, comprising an impermeable cavity defined
5 by i) a continuous seamless wall with a periphery, said
6 periphery having no folded gussets and is preferably
7 polygonal in shape, said periphery also having a top
8 peripheral portion and a bottom peripheral portion, and ii)
9 a bottom surface, said bottom surface being hermetically,
10 and preferably seamlessly or integrally, joined to said
11 bottom peripheral portion thereby forming the impermeable
12 cavity, said wall and said bottom surface being made of a
13 thermoplastic polymeric material, a set of at least two
14 flaps, said flaps being joined, and preferably integrally
15 and seamlessly, to said top peripheral portion at joining
16 lines located on said top peripheral portion, said flaps
17 being made of same said thermoplastic polymeric material,
18 said joining lines being adapted to form flexural, and
19 preferably living, hinges along substantially straight
20 lines, said thermoplastic polymeric material having a glass
21 transition temperature of at least -(negative) 20 degrees
22 Celsius.

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24 Doc.ID. Food Container Utility.Pat.Appln.11-20-03-Claims

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